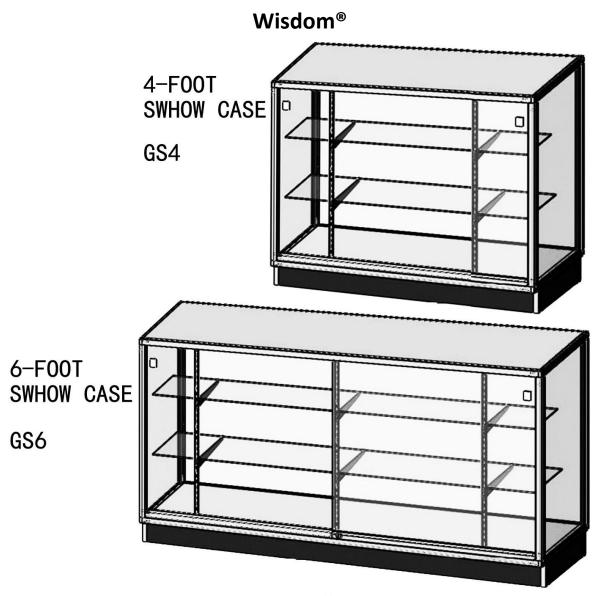
# **Assembly Instructions**



Visit our website at http://www.Hou.com Email our Customer Service at: customerservice@Hou.com

When unpacking, make sure that the product is intact and undamaged. If any parts are missing or broken, please call Customer Service Department 1-800-xxx-xxxx as soon as possible

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No portion of this manual or any artwork contained herein may be reproduced in any shape of form without the express written consent of Hou. Diagrams within this manual may not be drawn proportionally. Due to continuing improvements, actual product may differ slightly from the product described herein.

Tools required for assembly and service may not be included.

### Product No.:

### **⚠ WARNING**

Read this material before using this product. Failure to do so can result in serious injury. SAVE THIS MANUAL.

# **IMPORTANT SAFETY INSTRUCTIONS**

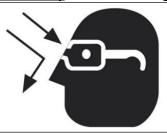
### WARNING

- When using tools, basic precautions should always be followed
- Gentle handling of tempered glasses

### **Work Area**

- a. Keep the work area clean and well lighted.
- b. Keep the bystanders, children, and away assembling the showcase.

### Personal Safety - The following personal protections are required.







**Eye Protection** 

Heavy-duty Work Gloves

**Steel Toe Safety Shoes** 

### Tools Required for Assembling

Phillips Screwdriver (#2)

### Persons Required

• Two persons required for assembling

### **W**arranty,

HOU makes every effort to assure that its products meet high quality and durability standards, and warrants to the original purchaser that this product is free from defects in material and workmanship for the period of 30 days from the date of purchase. This warrant does not apply to the damage due directly or indirectly to misuse, abuse, negligence or accidents, repairs or alterations outside our facilities, criminal activity, improper installation, normal wear or tear, or to lack of maintenance. HOU shall in no event be liable from death, injuries to persons or property, or for incidental, contingent, special or consequential damages arising from the use if our product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation od exclusion may not apply to you.

To take advantage of this warranty, the product or parts must be returned to us with transportation charges prepaid. Proof of purchase date and an explanation of the complaint must accompany the merchandise. If our inspection verifies the defect, HOU will either repair or replace the product at its election or HOU may elect to refund the purchase price if HOU cannot readily and quickly provide with a replacement. HOU will return repaired products at our expense, but if HOU determine there is no defect, or that the defects resulted from causes not with the scope of the warranty, then the customer must bear the cost of returning the product.

This warranty gives the customer specific legal rights and CUSTOMER may also have other rights which vary from state to state.

### Scope

The Assembly Instruction covers the following products:

GS4

GS6

Specifications				
GS4 Weight:	157.5 lb (71.6 kg)			
GS4 Dimensions (L x W x h):	48" X20" X 38" (1220mm X508mm X 965mm)			
GS4 Cardboard Box in Delivery:	4			
GS6 Weight:	219 lb (99.5kg)			
GS6 Dimensions (L x W x h):	70" X 20" X 38" (1776mm X 508mm X 965mm)			
GS6 Cardboard Box in Delivery:	4			

Part L	Part L					
Part No.	Illustration	Description	Quant ity			
1		Frame Top	1			
2		Frame Base	1			
3		Aluminum Post, back	2			
4		Aluminum Post, front	2			
5		Glass Door Sliding Guide (two wheels pre-installed)	1			
6		Glass Door Sliding Guide with a lock hole (two wheels pre-installed)	1			
7		Plastic Strip 17"	4			
8		Plastic Strip 58"	6			
9		Plastic Strip 46"(GS4) 69"(GS)	2			
10		Display Glass Bracket – Top (10")	2(GS4) 3(GS6)			

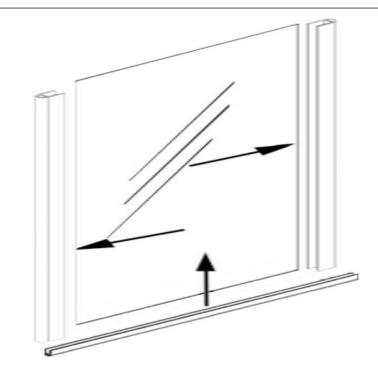
11		Display Glass Bracket - Bottom (12")	2(GS4) 3(GS6)
16	\$	Bracket Mount	2(GS4) 3(GS6)
17		Felt Strip, Long	2
18		Felt Strip, Short	2
		Glass (Top), E	
		46-13/16"*18-3/4"*3/16"	
19		(1189*476*5mm) (GS4)	1
		68-11/16"*18-3/4"*3/16"	
		(1744*476*5mm) (GS6)	
		Glass (Front), B	
		46-1/2"*32-7/16"*3/16"	
20		(1181*824*5mm) (GS4)	1
		68-3/8"*32-7/16"*3/16"	
		(1737*824*5mm) (GS6)	
		Displacy Glass (Top), D	
21		44"*10"*1/4"	
		(1120*254*6mm) (GS4)	1
		66"*10"*1/4"	
		(1680*254*6mm) (GS6)	
22		Display Glass (Bottom), C	
		44"*12"*1/4"	
		(1120*304*6mm) (GS4)	1
		66"*12"*1/4"	
		(1680*304*6mm) (GS6)	
23		Glass Door, F31-1/8"*23-31-1/8"*23- 11/16"*1/4"	
		(791*602*6mm) (GS4)	2
		31-1/8"*34-5/8"*1/4"	

		(791*880*6mm) (GS6)	
24		Glass (Side), A 32-1/2"*18-5/16"*3/16" (826*465*5mm)	2
25		Door Handle	2
26		Lock	1
27		Door Strip, Bottom	4
28		Door Strip, Top	4
29		½" Screws	16
30	Deleter	³⁄4" Screws	6(GS4) 9(GS6)
31		¼" Screws	2

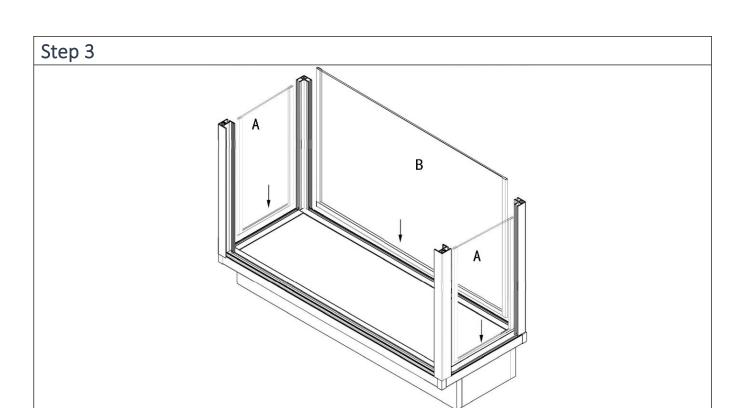
# Assembly Steps Step 1:

- Place the Frame Base (Part # 2) on a flat surface. Attach the Front and Back Aluminum Posts (Part #3 and #4) into the Frame Base. Make sure the small poles of the Frame Base inserted into the holes on the posts.
- Install two ½" screws (Part #29) for each Aluminum Posts. Make sure the screws driven into the holes on the poles. Tighten the screws to fasten the Posts onto the Frame Base.

## Step 2

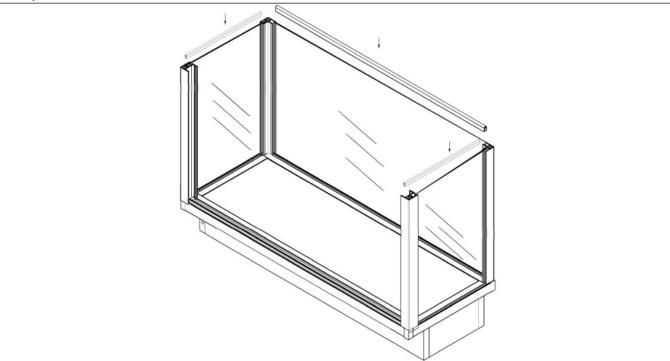


- Place the Plastic Strips (Part #8&9) to the left, right, and bottom of the Glass B(Side), Part #24;
- Place the Plastic Strips (Part #7&8) to the left, right, and bottom of the Glass A(Side), Part #20;



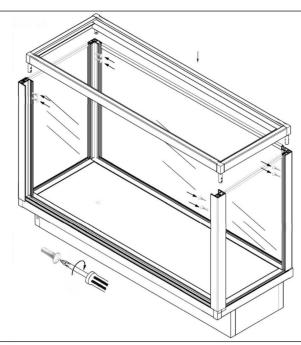
• Insert the Glasses (Front and Sides) into the slots in the Frame Base (Part #2)





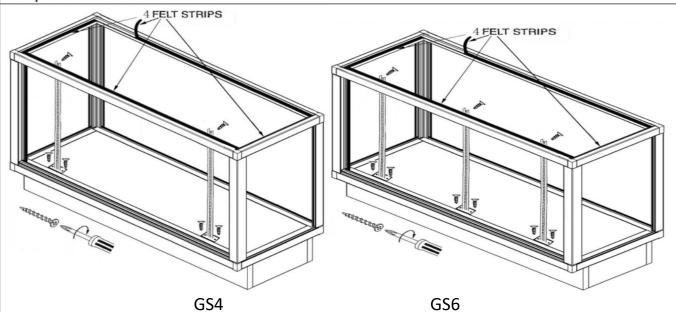
• Place the plastic Strips (Part #7&9) to the top of the Glasses (Front and Sides).

# Step 5

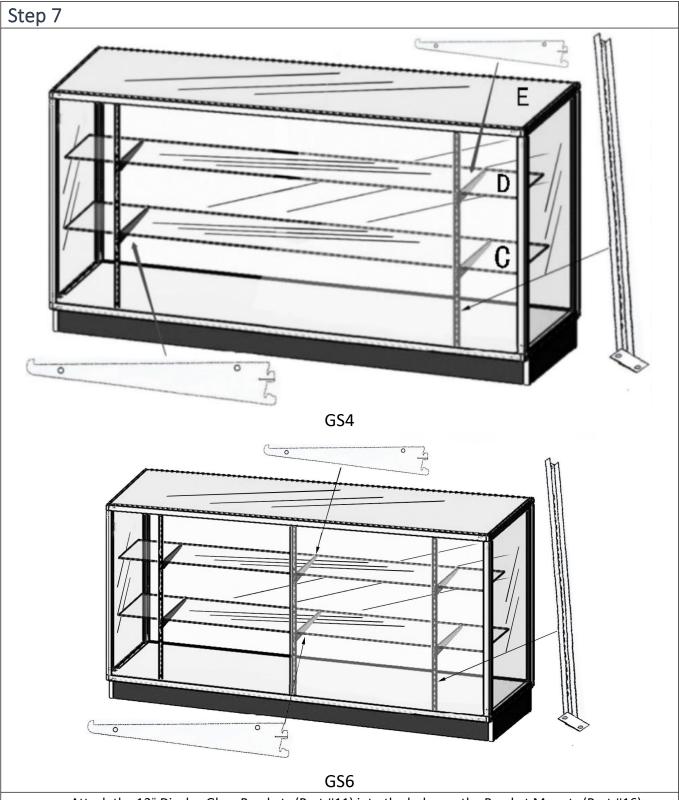


- Attach the Frame Top (Part #1) onto the top of the Posts. Make sure the poles of the Frame Top inserted into the Posts and the Glasses seated into the slots of the Frame Top;
- Install  $\frac{1}{2}$ " screws (Part #29) into the holes on the Aluminum Posts (Part #3 and #4). Make sure the screws driven into the holes of the poles on the Frame Top. Tighten the screws to fasten the Frame Top to the Posts.

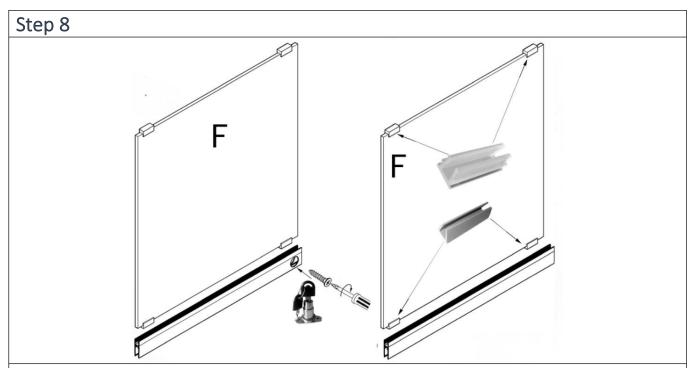
# Step 6



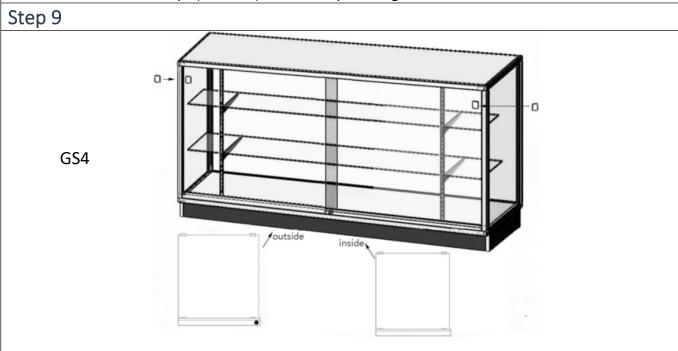
- Install the Bracket Mounts (Part #16) by fastening ¾" screws (Part #30)
- Peel off the backing from the Black Felt Strips (Part #17 and #18)

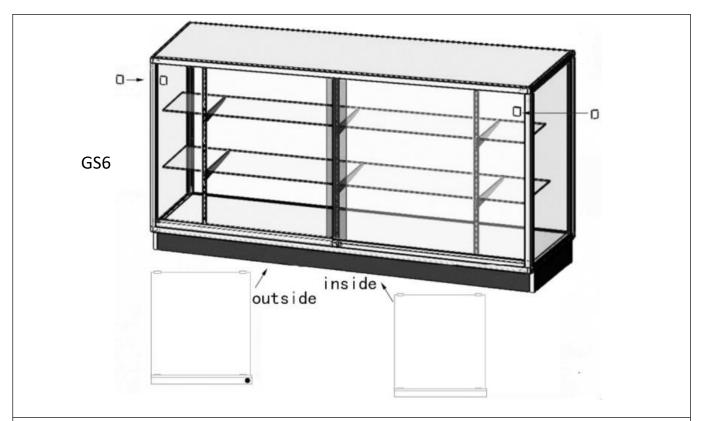


- Attach the 12" Display Glass Brackets (Part #11) into the holes on the Bracket Mounts (Part #16).
- Place the Display Glass (Part #22) onto the Brackets.
- Repeat the above for the 10" Display Glass Brackets (Part #10) and Display Glass (Part #21)



- Fasten the Lock (Part #26) onto the Rail (Part #6) by tightening 1/4" screws (Part #31);
- Place the Door Strips (Part #27) at the bottom of the Glass Doors (Part #23)
- Insert the Glass Doors into the slots of the Sliding Guide (Part #5 and #6)
- Place the Door Strips (Part #28) onto the top of the glass Doors





- Inserts the glass Doors (Part #23) into the slots on the Frame Top (Part #1) and Frame Base (Part #2). The door without the lock shall be placed towards inside while the door with the lock shall be towards outside. Make sure the pre-installed wheels landed onto the rails of the Frame Base.
- Attach the self-stick Door Handles (Part #25) on to the Glass Doors (Part #23)